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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 80511603	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).				
International Application No.	ernational Application No. International Filing Date Priority Date (day/month/year)		Priority Date (day/month/year)			
PCT/AU2003/000834	30 June 2003		1 July 2002			
International Patent Classification (IPC) or national classification and IPC						
Int. Cl. ⁷ B22C 3/00						
Applicant						
CAST CENTRE PTY LTD et	al					
			•			
This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.						
2. This REPORT consists of a total of	3 sheets, including	this cover sheet.				
			ription, claims and/or drawings which			
have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes consist of a to	tal of sheet(s).					
3. This report contains indications rela	ting to the following ite	ms:				
I X Basis of the report						
II Priority						
III Non-establishment of	opinion with regard to novelty, inventive step and industrial applicability					
IV Lack of unity of inventi	on					
	under Article 35(2) with regard to novelty, inventive step or industrial applicability;					
VI Certain documents cite						
VII Certain defects in the i	international application					
VIII Certain observations of	on the international application					
Date of submission of the demand Date of completion of the report						
19 December 2003	į.	Date of completion 9 January 2004	or the report			
Name and mailing address of the IPEA/AU		Authorized Officer				
AUSTRALIAN PATENT OFFICE	0.11	CX	$\supset \zeta$			
PO BOX 200, WODEN ACT 2606, AUSTR E-mail address: pct@ipaustralia.gov.au						
Facsimile No. (02) 6285 3929		DAVID K. BELL				
		Telephone No. (02) 6283-2309				

I.	Basis of the report				
1.	With regard to the elements of the international application:*				
	x the international application as originally filed.				
	the description, pages , as originally filed,				
	pages , filed with the demand,				
	pages , received on with the letter of				
	the claims, pages, as originally filed,				
	pages , as amended (together with any statement) under Article 19,				
	pages , filed with the demand,				
	pages, received on with the letter of				
	the drawings, pages, as originally filed,				
	pages , filed with the demand,				
	pages , received on with the letter of the sequence listing part of the description:				
	pages , as originally filed pages . filed with the demand				
	pages , filed with the demand pages , received on with the letter of				
2	, ,				
۷.	With regard to the language , all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.				
	These elements were available or furnished to this Authority in the following language which is:				
	the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).				
	the language of publication of the international application (under Rule 48.3(b)).				
	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).				
3.	. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:				
	contained in the international application in written form.				
	filed together with the international application in computer readable form.				
	furnished subsequently to this Authority in written form.				
	furnished subsequently to this Authority in computer readable form.				
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished				
4.	The amendments have resulted in the cancellation of:				
	the description, pages				
	the claims, Nos.				
	the drawings, sheets/fig.				
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**				
*	* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).				
**	* Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report				

V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
i	citations and explanations supporting such statement

1. Statement		
Novelty (N)	Claims 1 to 24	YES
	Claims	NO
Inventive step (IS)	Claims 1 to 24	YES
	Claims	NO
Industrial applicability (IA)	Claims 1 to 24	YES
	Claims	NO

2. Citations and explanations (Rule 70.7)

The invention as defined in the present claims is a multi-layer coating for use on molten metal holding, stirring and transfer apparatus in which a bond layer is firstly applied directly to the surface of the apparatus and secondly a porous layer of ceramic material is produced by co-deposition of the ceramic material and an organic polymer material. After coating the polymer material is removed by heating.

None of the documents cited in the international search report, neither singly nor in obvious combination, disclose or fairly suggest the invention as defined in the present claims. The claimed invention is therefore novel and involves an inventive step. The claimed invention is industrially applicable.